

borate, sodium metaborate, sodium tetraborate, hydrated sodium borate, hydrated sodium metaborate, hydrated sodium tetraborate, magnesium sulfate, molybdenum sulfate, and sodium molybdate, and an effective amount of water to produce a pumpable composition of said synthetic polymer, said associated natural organic material and said cross-linking agent.

*Rule 1.126*  
<sup>34</sup>  
~~33~~. The tackifier of claim 32 in which said synthetic polymer is present in an amount from 10% to 80% by weight, said natural organic material associated with said synthetic polymer is present in an amount from 15% to 75% by weight, and said cross-linking agent is present in an amount from 1% to 15% by weight.

*Bo 1/6 Cmt*  
<sup>35</sup>  
~~34~~. The tackifier of claim 32 in which said synthetic polymer is present in an amount from 10% to 60% by weight, said natural organic material associated with said synthetic polymer is present in an amount from 15% to 45% by weight, and said cross-linking agent is present in an amount from 1% to 10% by weight.

<sup>36</sup>  
~~35~~. The tackifier of claim 32 in which said synthetic polymer is present in an amount from 50% to 65% by weight, said natural organic material associated with said synthetic polymer is present in an amount from 25% to 35% by weight, and said cross-linking agent is present in an amount from 8% to 12%.

<sup>37</sup>  
~~36~~. The tackifier of claim 32 in which said natural organic material is selected from the group consisting of: cornstarch, rice starch, wheat starch, potato starch,

polysaccharides, mint, animal gelatin, plant seed husks, corn gluten, natural latex, guar gum, psyllium, mucilage, and kelp.

*28*  
*cancel* <sup>38</sup>  
~~37.~~ The tackifier of claim 32 which additionally consists essentially of a surfactant present in an amount ranging between a trace amount and about 1% by weight.

<sup>39.</sup>  
~~38.~~ The tackifier of claim 32 which additionally includes of a fiber to form a slurry.

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